

How to enter a New Program into the TEA RP600 Transplanter.

From the main menu display:

1. Press P1, so that the cursor is under PU (if entering a plug tray program) or PL (for a pack program). Use the yellow \leftrightarrow button to alternate the cursor between PL & PU.
2. Enter the Program Number to be stored i.e. 21
3. Press and hold the MEM button
4. Press Yellow \leftrightarrow button
5. The display will change to :
Finger Spacing W. - . -
Finger Depth <Pick up> - . -
6. Release both MEM & Yellow \leftrightarrow buttons
7. With the cursor under 'Finger Spacing' (0.0), enter the required dimension – i.e. to enter 60mm press 600 = 60.0. If you make a mistake press the C button to cancel.
8. Press \downarrow button to move the cursor to 'Finger Depth' (0.0). Enter the dimension required.
9. Press \downarrow to move the cursor to 'Traverse Height Axis Y' (0.0). Leave this dimension set at 0.0.
10. Press \downarrow to move the cursor to L1 X+ 0.0 x 0
11. With the cursor under X+ 0.0 enter the X dimension.
12. Press \leftrightarrow to move the cursor along L1, entering the required dimensions.
13. When L1 is complete press \downarrow to move the cursor to line 2.
14. In L2, X is normally X-. To change X+ to X- press F1. Press F1 again to change back to + if required.
15. Enter L2 X dimension. Use \leftrightarrow to move the cursor along line 2 and complete as required.
16. Continue entering the rest of the program.
17. When the last piece of information has been entered in the program and the cursor is under the last figure entered, press and hold the Home/End button until the display changes back to the main menu (approx. 6 seconds). Pressing and holding the Home/End button with the cursor under the last figure stores the program end marker in the computer.